AS 502 HD

High Speed Double Needle Four Thread Chain Stitch Bag Sewing Machine



SPECIAL FEATURES

- Specially designed for heavy weight material such as HDPE, PP, Multiwall, Paper and other types of woven sacks.
- Any type of cotton or synthetic yarn and plastic tape can be used
- Easily convertible in single needle machine.
- Fully automatic lubrication with oil recycling system which ensures Long life of machine.
- Parts are easily available at very reasonable price.



TECHNICAL SPECIFICATIONS

AS 502 HD

Max. Speed Working Speed Seam 3,000 s.p.m.
Approx 1800 r.p.m. (Depends on sewing material)
Twin-seam, each double thread chain stitch
(2-needle, 2 looper, 4 thread/type) 11 to 18 stitches per 100 mm (adjustable) multiwali paper bags ON x 16 25, 26 (Depends on thickness) / FP/HDPE Tape, Multifilament Yarn

For Food Grade Bags S.S. Cover of Sewing Machine & S.S. Cladding on wooden table top is available

ar/instrong



AS 502 PHD

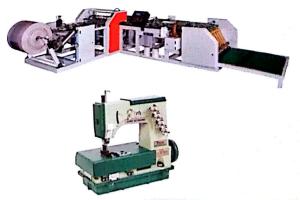




Sewing Machine

for PP/HDPE Woven Sacks, Jute & Paper Bags

& Fully Automatic **Conversion Line**



Fully Automatic Coversion Line





Diameter of Unwinding Cloth	1400 mm Maximum
Width of Unwinding Cloth	300 - 850 mm Applicable
Cutting Length	500 - 1400 mm Applicable
Cutting Length Accuracy	±1 mm
Production Capacity	30 - 50 bags / minute

MAIN FEATURES

- Equipped Two Servo Motor & 900 Transfer Grippers
- Fully Synchronized Central Control System with "Touch Screen" Operation.
- Excellent Performance with easy Operation
- Major Electrical Components (including Servo Motor. Servo Driven Inverter, Touch Screen Interface & Electrical switches) all adopt "Schneider" brand.

FULLY AUTOMATIC CUTTING - SEWING LINE

Model No.: CONVERTEC (Cutting - Sewing)

Agent for: India, Bangladesh & Nepal



AS 102 HS

High Speed Flat Bed Double Needle Four Thread Chain Stitch Bag Sewing Machine For AUTO BAG CONVERSION LINE - (BCS)

- . Bearings are Fitted in main Shaft & Crank Shaft Mechanism.
- . Less Wear & Tear Due to Bearings
- Improve Performance & Life of Machine
- · Parts are interchangeable with NL DKN 3W
- · Parts are easily available at very reasonable price.

APPLICATION

- For Seaming of Light to Medium Weight Material.
- Most Suitable for PP/HDPE Woven Cloth Bags.

TECHNICAL	L SPECIFICA		ONS				
MAX. WORKING SPEED (R.P.M.)	STITCH RANGE SPEED (100 MM)	SEWABLE MATERIAL	NO. OF NEEDLE	NO. OF THREAD	DISTANCE BETWEEN TWO NEEDLES	NEEDLE SIZE	THREAD TYPE
3500 R P M	11 - 14 table	PP/HDPE WOVEN CLOTH	TWO	FOUR	7 MM	UY 144 GS Nm 200/25	SYNTHETIC OR COTTON

Note: Can Replace Newlong / Vincon , colal Sewing Head (Starlinger / Botheven / Golden Jason / Innova / Lohula)





DKN - 3W GP

High Speed, Double Needle, Flat Bed, Plain Feed, Double Thread Chain Stitch Machine

For SEAMING & HEMMING OF PP WOVEN BAGS

MODEL	DKN3W GP	DKN3BP	DN2W	DN2HS		
Max. Speed	4000 RPM	5000 RPM	3000 RPM	3000 RPA		
Seam		Double Thread Ch.	ain Stitich (Type 40	1)		
Stitch Width	4.0-8.5 mm	5.0-9.5 mm	7-11 mm	7-12 mm		
Bag Material	PP	PP	Paper -PP	Paper -PP		
Thickness	Paper Bag 4P with Tuck					
Needle	UY144GS 200	UY144GS 200	UY143GS 200	DR x 2#25		
Oiling	Automatic	Automatic	Automatic	Automatic		
Oil	Tellus # 32	Tellus # 32	Tellus # 32	Tellus # 32		
Weight	28.5 kg	28.5 kg	28.5 kg	28.5 kg		

AS 502 LHD





TECHNICAL SPECIFICATIONS LEFT HAND SIDE DOUBLE NEEDLE, FOUR THREAD, CHAIN STITCH HIGH SPEED SEWING MACHINE.

APPLICATION

- Specially Designed for Auto Valve Making System.
- For Seaming of Light to Heavy Weight Fabrics such as PP/HDPE Woven Cloth.

ECHNICA	L SPECIFICA	ATIONS							
MAX. SPEED (R.P.M.) APPROX.	WORKING SPEED (R.P.M.) APPROX.	STITCH RANGE (100 MM)	DISTANCE BETWEEN TWO NEEDLES	SEWING CAPACITY (mm)	NEEDLE SIZE	NO OF NEEDLES	NO OF THREAD	STITCHING THREAD TYPE	LUBRIC
3000	2800 Depends on Sewing Material	11 - 18 *Adjustable	6 mm	Up to 8 mm	DN X 1 #200/25 or DN X 1 # 230/26 (Groz-Beckert)	Two	Four	PP/HDPE Tape Multi Filament / Fabricated Yarn	Fully Auto- matic