

BIG BAGS (FIBCs) SEWING MACHINE



AS-802 VMC with Special Stand & Table
(Spout Bag)



AS-502 JHD with Stand, Table & Motor



AS-1000 LA with Special Stand & Table
(Baffle Bag)



AS-7002 UDDR - PHS with Special Stand Table

ARMSTRONG®

TECHNICAL DETAILS

	MODEL	MAX. SPEED (RPM) APPROX	WORKING SPEED (RPM) APPROX	STITCH RANGE (100 INCH) THICKNESS	OVERSEAM WIDTH (MM)	SEWING CAPACITY (MM)	NEEDLE SIZE / STYLE	NO. OF NEEDLE	NO. OF THREAD	THREAD TYPE	LUBRICATION	MOTOR
1	AS-502 JHD	2800	1800 depends on Sewing Materials	11 to 18	—	Up to 8 mm	DRX2 #26	Two	Four	PP / PE Multiple Flament, Fabricated Yarn	Fully Automatic by Mechanical Oil Pump	1 HP 1 or 3 Phase 1425-2850 RPM
2	AS-602 HR	2000	1800 depends on Sewing Materials	7 to 13	Up to 10 Special order 18	Up to 12 mm	DRX4 #32	One	Two	Jute or PP/PE Multiple Flament, Fabricated Yarn	Semi Automatic	1 HP 1 or 3 Phase 1425-2850 RPM
3	AS-602 UHR	1800	1600 depends on Sewing Materials	6 to 13	Up to 15 Special order 18	Up to 15 mm	UY 9853 G 450/34 450/33	One	Two	Jute or PP/PE Multiple Flament, Fabricated Yarn	Semi Automatic	1 HP 1 or 3 Phase 1425-2850 RPM
4	AS-603 DR	2000	1600 depends on Sewing Materials	7 to 13	—	Up to 12 mm	DRX2 #28 (Organ Brand)	One	Two	Jute or PP/PE Multiple Flament, Fabricated Yarn	Semi Automatic	1 HP 1 or 3 Phase 1425-2850 RPM
5	AS-603 UDR-N	1800	1600 depends on Sewing Materials	6 to 13	—	Up to 15 mm	UY 9848 GS 300/29	One	Two	Multiple Flaments & Fabricated Yarn	Semi Automatic	1 HP 1 or 3 Phase 1425-2850 RPM
6	AS-606 DDR	1800	1600 depends on Sewing Materials	6 to 13	—	Up to 12 mm	DRX2 #28	Two	Four	Jute or PP/PE Multiple Flament, Fabricated Yarn	Semi Automatic	1 HP 1 or 3 Phase 1425-2850 RPM
7	AS 7002 UDDR	1600	1400 depends on Sewing Materials	6 to 12	10 mm	Up to 15 mm	UY 9848 GS Item 300/29 (Grobbelcher)	Two	Four	Multiple Flaments & Fabricated Yarn	Fully Automatic	1 HP 1 or 3 Phase 1425-2850 RPM
8	ORSAN 4000 H	1400	1200 depends on Sewing Materials	6 to 13	Up to 17 mm	Up to 22 mm	UY9853G-450/34 400/33	Two	Four	Multiple Flaments & Fabricated Yarn	Fully Automatic by Mechanical Oil Pump	1 HP 1 or 3 Phase 1425-2850 RPM
9	AS-901 HUF	2700	2000 depends on Sewing Materials	11 to 16	—	Up to 11 mm	DRX2 #26	One	Two	Multiple Flaments & Fabricated Yarn	Fully Automatic by Mechanical Oil Pump	1 HP 1 or 3 Phase 1425-2850 RPM
10	AS-802 VMC	3000	1800 depends on Sewing Materials	11 to 16	—	Up to 8 mm	DRX2 #26	Two	Four	Multiple Flament, Fabricated Yarn	Fully Automatic by Mechanical Oil Pump	1 HP 1 or 3 Phase 1425-2850 RPM
11	AS-802 UFC	2700	2000 depends on Sewing Materials	11 to 16	—	Up to 11 mm	DRX2 #26	Two	Four	Multiple Flament, Fabricated Yarn	Fully Automatic by Mechanical Oil Pump	1 HP 1 or 3 Phase 1425-2850 RPM
12	AS-1000 LA	2000	1800 depends on Sewing Materials	11 to 16	—	Up to 10 mm	DRX2 #26	One	Two	Multiple Flament, Fabricated Yarn	Fully Automatic by Mechanical Oil Pump	1 HP 1 or 3 Phase 1425-2850 RPM
13	JUKI LU-1510N	2500	2000 depends on Sewing Materials	9 mm	—	Up to 9 mm	DPX17 #25	One	Two	DUAL TENSION METHOD	Fully Automatic	1 HP 1 or 3 Phase 1425-2850 RPM

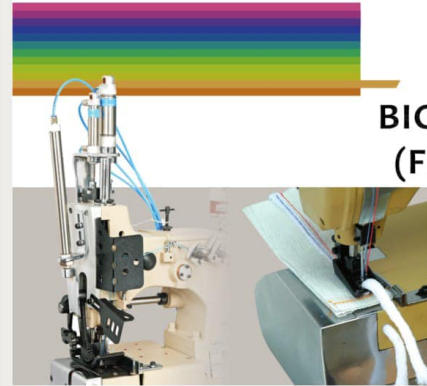
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Since 1982
ARMSTRONG®
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BIG BAGS (FIBC's) sewing MACHINE



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Stainless Steel Cover for Food Grade Bags.



MODEL	DESCRIPTION	APPLICATION	MODEL	DESCRIPTION	APPLICATION	MODEL	DESCRIPTION	APPLICATION
AS 502 JHD	Double Needle, Four Thread Chain stitch Sewing Machine. (2800 RPM)	For Seaming & Hemming of light to heavy weight fabric such as PP/PE Woven cloth. Most suitable for making bulker Bags.	AS 606 DDR	Double Needle, Four Thread, Plain Feed Flat Bed Chain Stitch Sewing Machine.	For seaming and hemming of light to heavy weight fabric like Woven cloth, Jute, Burlap and Woven PP small & FIBC / Big bag.	AS 802 UFC	Double Needle, Four Thread, High Speed, Chain Stitch, Lower feed, with alternating upper feed sewing machine.	Specially designed for sewing filling and discharging spout for CONTAINER BAGS. Most suitable for skirt bags. (Filler cord can be stitched)
AS 602 HR	Single Needle, Double Thread, Plain Feed Overseaming / Hicrae Sewing Machine.	For Overdging / Hicrae stitch on light to heavy weight fabric like Woven cloth, Jute, Burlap and Woven PP small & FIBC / Big bag. (Overseam width maximum 15 mm)	AS 7002 UDDR	Double Needle, Four Thread, Chain Stitch Machine with Alternating Upper & Lower Feed.	For Even Matched Side Seams & Belts on Heavy Weight Fabrics. Applicable for all Seams on Container Bags, Side Seams, Inserting Top Cover, Attaching Filling & Discharging Tubes with Filler Cords from the Top & from Below for Sealing the Left Side Needle Punctures.	AS 1000 LA	Single Needle, Double Thread, Long Arm Chain stitch, Lower feed with alternating upper feed sewing machine. (AS 1000 LA Double Needle Four Thread)	Specially designed for baffle sewing of CONTAINER BAGS. Specially suitable to sew straight lines into wide PP fabric without folding the fabric on the right side. (Filler cords from top & from below can be stitched for sealing needle puncture).
AS 602 UHR	Single Needle, Double Thread, Plain Feed Overseaming / Hicrae with Upper / Lower Feed Sewing Machine.	For Overdging / Hicrae stitch on heavy weight fabric like Woven cloth and Woven PP FIBC / Big bag with wrinkle free stitch. (Overseam width maximum 8 mm)	ORSAN 4000H (TURKEY)	Double Needle, Four Thread Over Lock, Hicrae with chain / Safety Stitch Sewing Machine.	For overdging with safety stitch on light to heavy weight fabric like Woven cloth, Jute, Burlap, Sugar bag, Woven PP small & FIBC / Big bag. (Filler cord can be stitched)	JUKI LU 1510 N	High Speed Single Needle Union feed lockstitch machine with vertical axis large hook.	For sewing of Big Bags Belts for Cross Corner Bags, Leather, Coats, Tent, Luggage and Thick materials.
AS 603 DR	Single Needle, Double Thread, Plain Feed Chain Stitch Sewing Machine.	For seaming and hemming of light to heavy weight fabric like Woven cloth, Jute, Burlap and Woven PP small & FIBC / Big bag. (Filler cord can be stitched)	AS 901 HUF	Single Needle, Double Thread, Plain Feed with Upper Feed and Looper Drive Chain Stitch Sewing Machine. (AS 902 HUF Double Needle Four Thread)	For even matched side stitch on light to heavy weight fabric like Woven cloth, Jute, Burlap and Woven PP FIBC / Big bag with sling belt (sling) and wrinkle free stitch. (Filler cord can be stitched)			
AS 603 UDR-N	Single Needle, Double Thread, Plain Feed with Upper Feed and Looper Drive Chain Stitch Sewing Machine.	For even matched side stitch on heavy weight fabric like Woven cloth, Jute, Burlap and Woven PP FIBC / Big bag with sling belt (sling) and wrinkle free stitch. (Filler cord can be stitched)	AS 802 VMC	Double Needle, Chain Stitch Cylinder Bed Sewing Machine for Spout Attaching with Carri Lever Stand.	For making Filling mouth and Discharging mouth of FIBC / Big bag. (Filler cord can not be possible)			

• For Food Grade Bags S.S. Cover of Sewing Machine & S.S. Cladding on wooden table top is available.

• Pneumatic Pressure foot lifting system also available.
 • Heat cutting system also available.

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